



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBW6205G06231-3G

Job Sheet 190185



Part No: RBW6205G06231-3G

Job Qty: 2 pcs

Part Name: AW139 Main Rotor Flanged Bushing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/5/19

Job Tracking No: SIOP

Due Date: 2/15/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG RBW6205G06231-3G Rev.1 IPP Rev. A 18.10.23 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	2 pcs	2/15/19	2/15/19	0.00	0.20	External Load - 1		
							External Load - 2		
							External Load - 3		
							Small Fab - 1		
							Small Fab - 2		MLL
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	2 pcs	2/15/19	2/15/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
130	Packaging 3-1 - Stock - B4B	2 pcs	2/15/19	2/15/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S196904



Part: RBW6205G06231-3G

Job No: 190185

Serial No/Batch: S196904

Revision: 1

Inspector:

Exp Date:

Instructions:

Date: 07/10/19

DAS
40
9-89

Plex 7/9/19 2:05 PM dart.leclair.mathieu

					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - FG	2 pcs	2/15/19	0.00 0.00		QC 21 - FG - 21	
					QC 21 - FG - 70	
					QC 21 - SA - 53	

Part Op 100 - (Small Fab) 1-Glue -11 to top foam. 2-Glue foam to case. 3-Pack case.

Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)

130 - (Identify as per dwg & Stock Location: _____) Identify and Stock

140 - (QC21- Final Inspection - Work Order Release)

JUL 10 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1300-E	Case	2 Ea (1 ea)	100-Small Fab - 1	3151288
RBW6205G06231-3G-11	Inside Placard	2 pcs (1 ea)	100-Small Fab - 1	3137885
RBW6205G06231-3G-7	Bottom Foam use in case APP-1300-E	2 Ea (1 ea)	100-Small Fab - 1	3152490
RBW6205G06231-3G-9	Lid Foam use in case APP-1300-E	2 Ea (1 ea)	100-Small Fab - 1	3152490
RBW6205G08031-3G-PO	Main Rotor Flanged Bushing Removal Tool	2 pcs (1 ea)	100-Small Fab - 1	3197537
RBW6205G08131-3G-PO	Main Rotor Flanged Bushing Install Tool	2 pcs (1 ea)	100-Small Fab - 1	3197542

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	APP-1300-E	2	2	0
	RBW6205G06231-3G-11	2	2	0
	RBW6205G06231-3G-7	2	2	0
	RBW6205G06231-3G-9	2	2	0
	RBW6205G08031-3G	2	0	0
	RBW6205G08131-3G	2	3	0

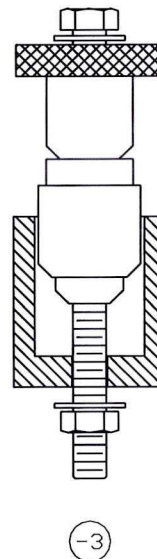
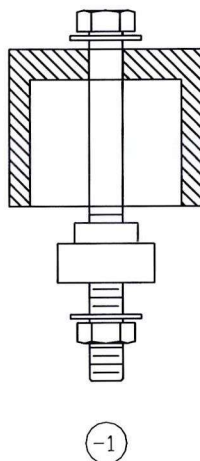
Part Specifications

Specifications could not be found.

Plex 7/9/19 2:05 PM dart.leclair.mathieu

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	BROKE OUT INTO INDIVIDUAL TOOLS & LISTED EACH TOOL IN BOM PER RW.	4/7/11	RJC	
1	CH'D -7 FOAM CUT OUT FOR RBW6205G08131-3G FOR A BETTER FIT PER S.E.	3/7/12	RJC	SE



RED BARN MACHINE	
TITLE M/R FLANGED BUSHING R&R	
DWG NO. RBW6205G06231-3G	REV 1
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DRAWN BY: CLOUGH APPROVED: <i>D. Med</i> HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AW139
SCALE NTS	DATE 3-24-10
SHEET 1 of 4	

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	M/R FLANGED BUSHING REM.		RBW6205G08031-3G	1
			-3	1	M/R FLANGED BUSHING INST.		RBW6205G08131-3G	1
		B/O	-5	1	CASE	PLASTIC	PELICAN #APP-1300-E BLACK	N/S
		B/O	-7	1	BOTTOM FOAM	Y20 BLACK	5.00 x 7.18 x 9.34 I.R. SPECIALTY	2
		B/O	-9	1	LID FOAM	C200 FLAT, BLACK	1.23 x 7.12 x 9.16 I.R. SPECIALTY	3
		B/O	-11	1	INSIDE PLACARD	PLASTIC	1/16 x 3-1/2 x 6 MCKENZIE LASER	4
ASSY -9	ASSY -1							